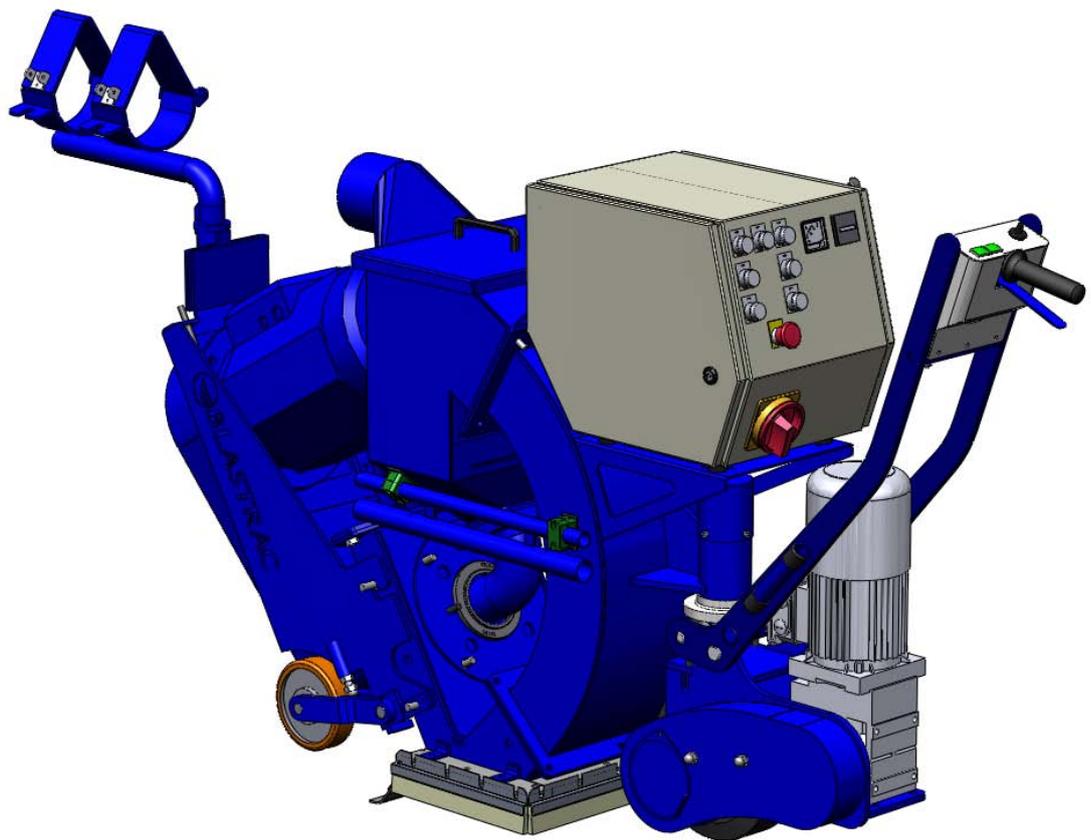




1-10DS Global

Version 1.4



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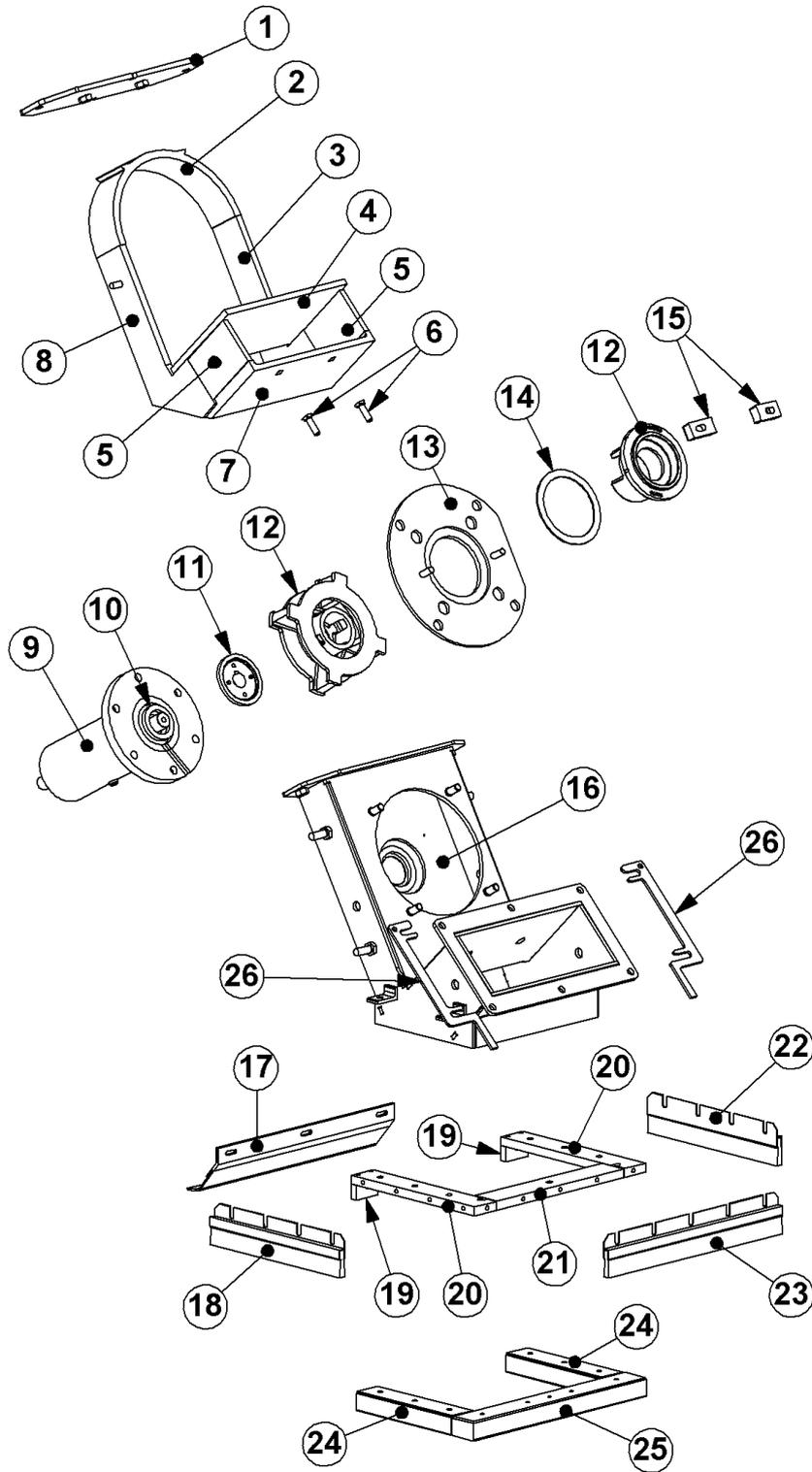


Fig. 01

Fig. 01

Item	Part number	Description	Remarks	Qty.
1	E00766	Blasthousing cover		1
2	B20325	Top liner		1
3	B20399	Side liner RH		1
4	490044	Plenum top liner		1
5	972275	Plenum side liner		2
6	969579	Liner screw M10 x 35		2
7	969572	Plenum bottom liner		1
8	B20398	Side liner LH		1
9	E00842	Bearing unit		1
10	B20295	Felt seal BU flange		1
11	B20397	Hub s/sided wheel		1
12	B20536K	Tune-up kit		1
13	979644	Blastwheel cover plate		1
14	972781	Control cage shim		1
15	969803	Control cage clamp		2
16	E00762	Blasthousing 1-10DS MK4		1
17	679674	Skid seal		1
18	B20411	Side strip brush RH		1
19	481350	Spacer side magnet rear		2
20	E00968	Insulator side		2
21	E00969	Insulator front		1
22	B20423	Side strip brush LH		1
23	B20410	Front strip brush		1
24	490047	Magnet side		2
25	970030	Magnet front		1
26	P003047	Blast pattern indicator		2

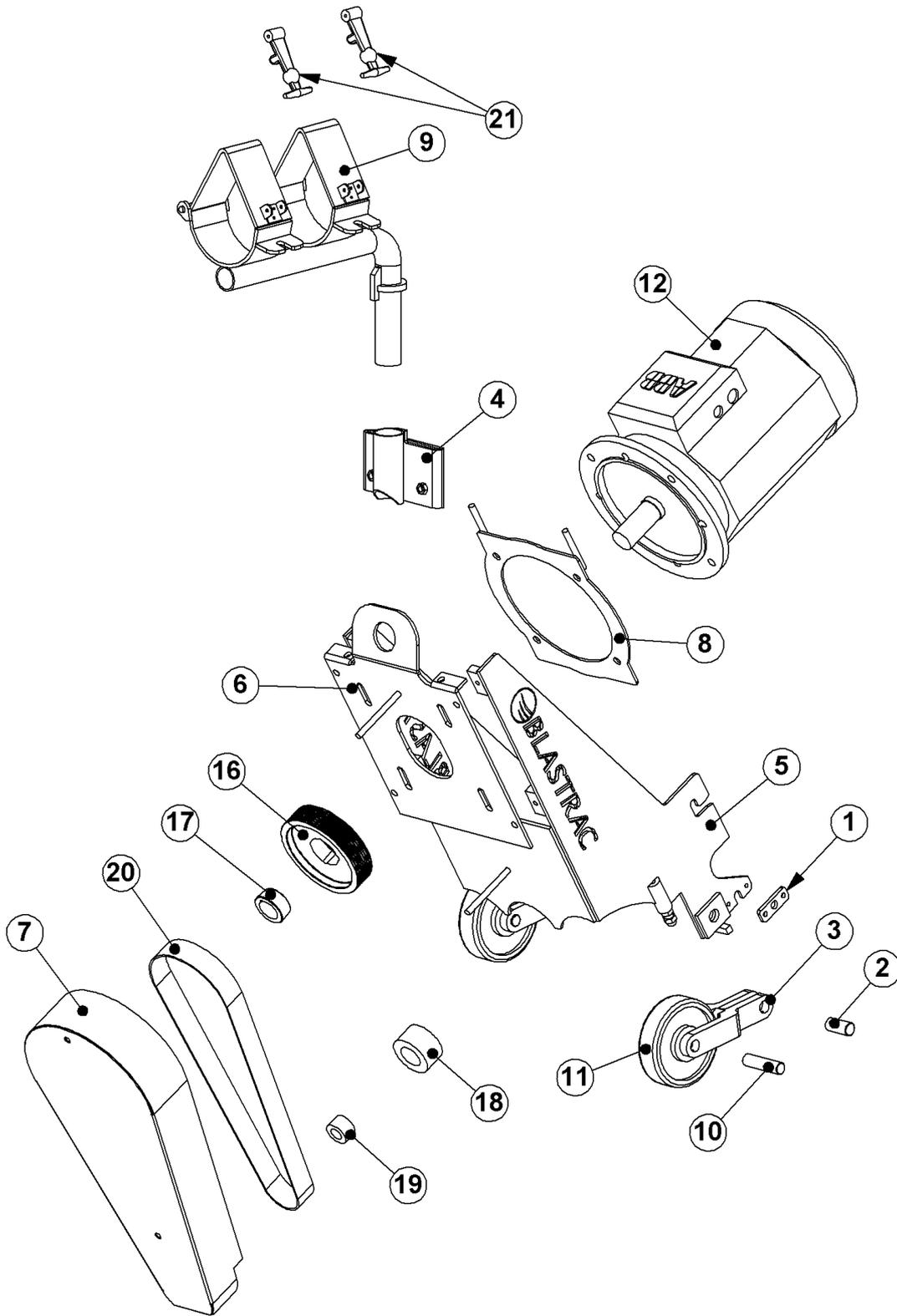


Fig. 02

Fig. 02

Item	Part number	Description	Remarks	Qty.
1	970171	Keep plate		2
2	970256	Pivot pin		2
3	E00714	Idler wheel support bracket		2
4	E00745	Cable guide bracket		1
5	E00760	Motor bracket		1
6	E00767	Front plate top		1
7	E00768	Pulley guard		1
8	E00769	Fill up plate blastmotor		1
9	E00835	Hose guide		1
10	970258	Axle pin		2
11	001228	Idler wheel		2
12	E04642	Blastmotor 11kW		1
16	491523/1	Poly-V pulley		1
17	DG15	Taper lock bush		1
18	2613-501	Poly-V pulley		1
	E00466-1	Bottom pulley	60Hz	1
19	976873	Taperlock bush		1
	222-2172-V	Taper lock bush	60Hz	1
20	E00852	Poly-V belt		1
21	500-1195	Rubber latch assy		2

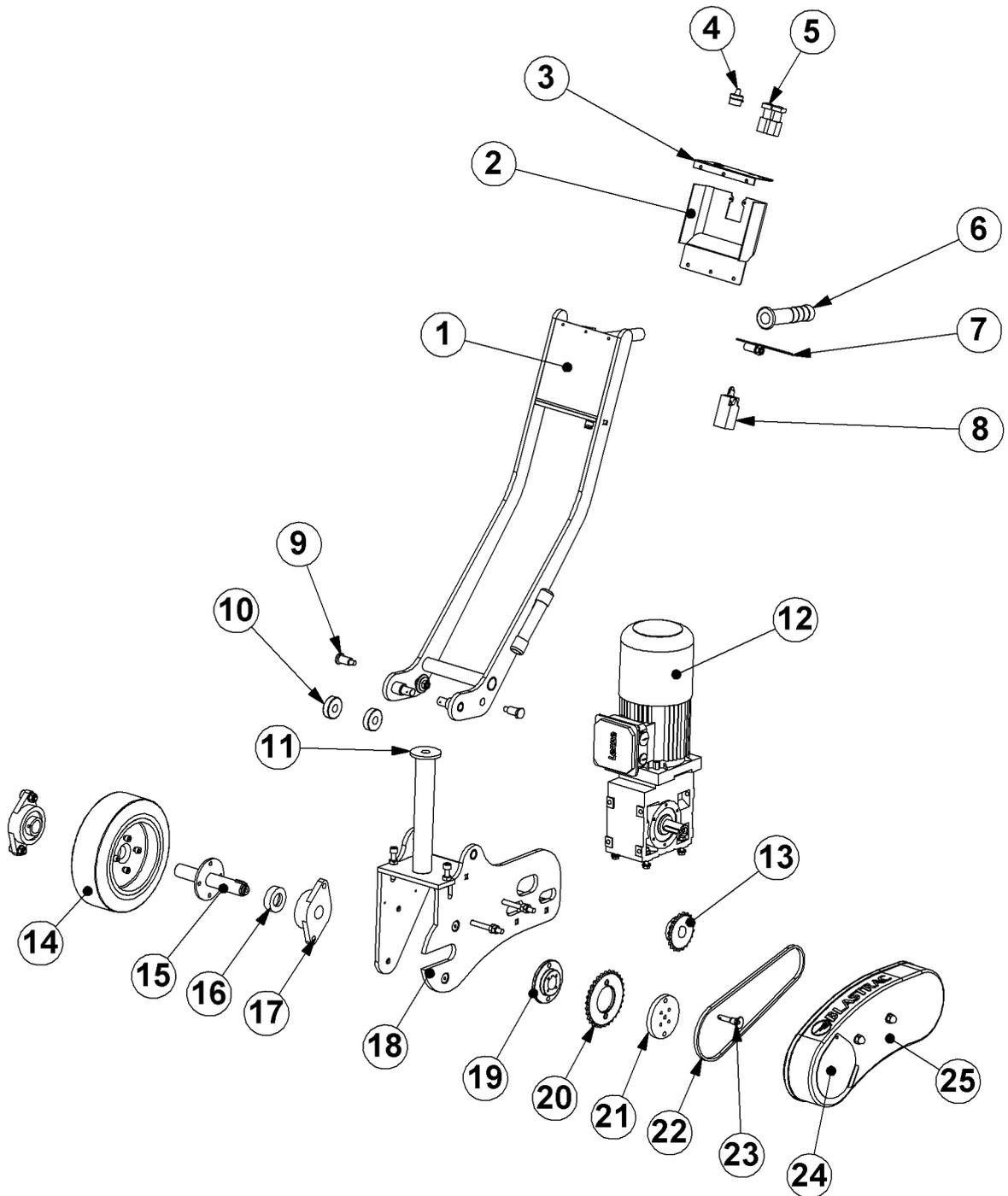


Fig. 03

Fig. 03

Item	Part	Description	Remarks	Qty.
1	E00737	Handle		1
2	E00740	Control box		1
3	E00741	Control box top plate		1
4	E00866	Potention meter complete (consists out of item 4.1 & 4.2)		1
4.1	E00866/1	Potmeter only with soldered contact block		1
4.2	E00866/2	Potmeter holder		1
5	E00867	Switch		2
6	453290	Handle grip		1
7	E00743	Switch lever		1
8	454796	Limit switch		1
9	E00738	Handle pin		2
10	B20517	Bearing		2
11	971860	Washer for yoke shaft		1
12	E00639	Drive motor		1
13	E00641	Sprocket		1
14	476405	Traction wheel		1
15	E00742	Drive wheel shaft		1
16	E07293	Distance bush drive wheel		1
17	009324	Bearing drive wheel		2
18	E00739	Drive wheel bracket		1
19	488551	Hub		1
20	477631	Idler sprocket		1
21	477630	Sprocket retainer		1
22	E00237	Chain		0.9m
22.1	E00238	Chain link		1
23	478198	Quick release pin		1
24	979971	Cover plate chain guard		1
25	E00744	Chain guard		1

Fig. 04

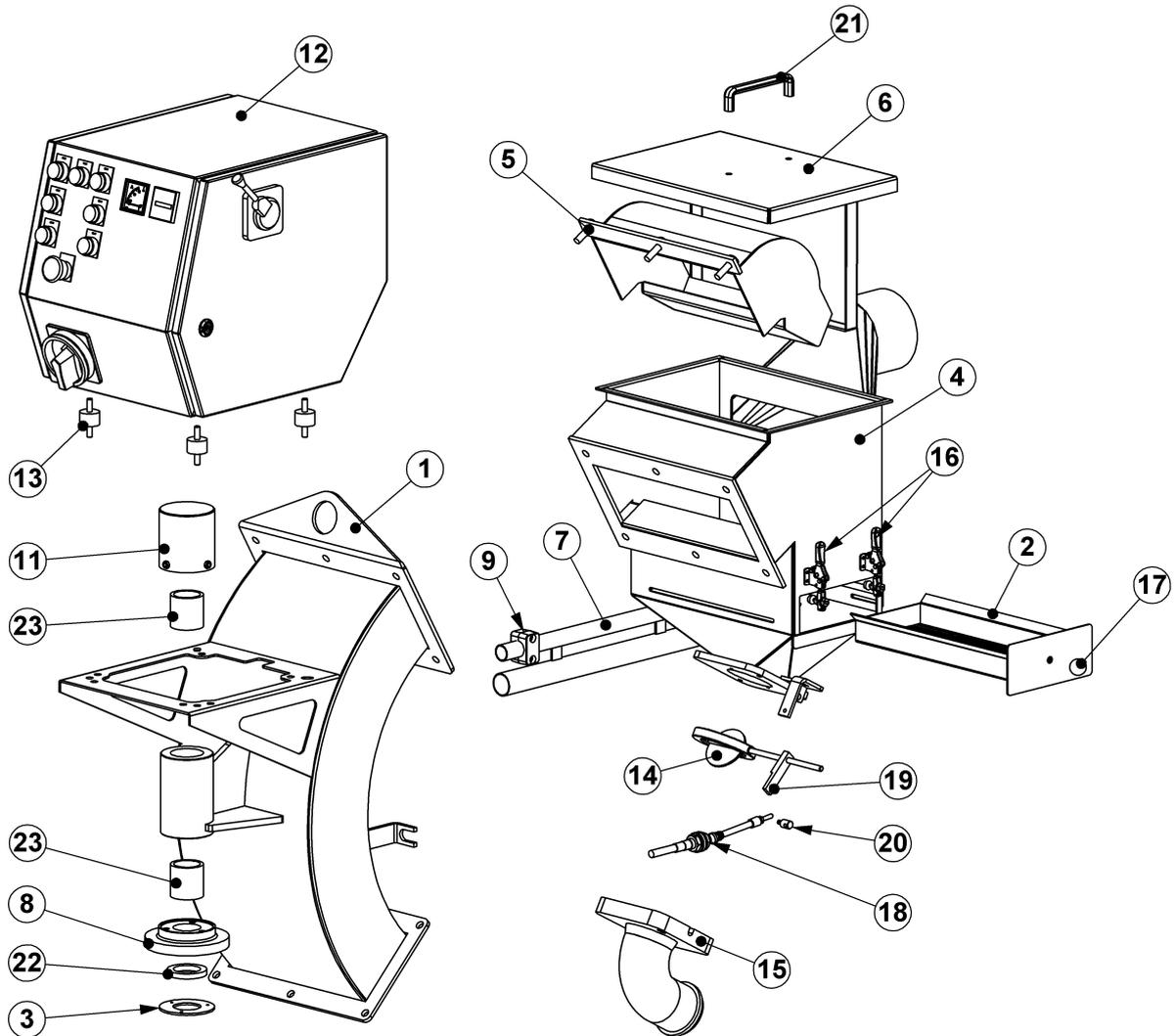


Fig. 04

Item	Part number	Description	Remarks	Qty.
1	E00763	Rebound		1
2	970117-1	Separator tray		2
3	B20512	Seal retainer		1
4	E03057	Separator		1
5	980012	Deflector		1
6	980011	Separator lid		1
7	E06903	Cable guide	Dual voltage	1
8	B20511	Lifting plate		1
9	DG39	Pipe clamp Ø25 (set of 2)		2
11	B20515	Shaft cover		1
12	E00659	Electrobox 1-10DS Global		1
	E05019	Electro box 1-10DS Global Dual Voltage UL	Dual voltage	1
13	456550	Shock absorber		4
14	B20444	Magnetic valve assembly		1
15	B20443	Feed spout		1
16	001084	Clamp for separator tray		2
17	B21325	Ball head for separator		1
18	B20520	Control cable		1
19	B20446	Lever magnetic valve		1
20	B20521	Pivot for abrasive control cable		1
21	970385	Handle		1
22	B20595	Felt seal		1
23	971341	Oilite bush		2

3. Maintenance box 1-10DS Global E03187

Item	Partnumber	Description	QTY
1	001022	Metal box	1
2	B20398	Left liner	1
3	B20399	Right liner	1
4	B20325	Top liner	1
5	B20536K	Tune-up kit	3
6	B20520	Abrasive control cable	1
7	679674	Skid seal	1
8	B20423	Side brush left	2
9	B20411	Side brush right	2
10	B20410	Front brush	2
11	E00852	Belt	3
12	001017	Open-end spanner 10/11	1
13	001018	Open-end spanner 13/15	1
14	001019	Open-end spanner 17/19	1
15	001042	Open-end spanner 24/26	1
16	001033	Allenkey 3	1
17	001016	Allenkey 6	1
18	000151	Hammer	1
19	000144	Ratchet spanner ½"	1
20	000150	Box spanner SW 8 mm	1
21	000146	Box spanner SW 13mm	1
22	000147	Box spanner SW 17mm	1
23	000148	Box spanner SW 19mm	1
24	001037	Screwdriver 6 x 25	1
25	001032	Screwdriver 5,5 x 100	1
26	001035	Insulated screwdriver	1
27	001056	Water pump pliers	1
28	001031	Safety glasses	1

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www.blastrac.com





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Product Warranty

Standard Equipment Products:

Blastrac warrants its Blastrac Standard Equipment Products against defects in quality of material and workmanship, under normal and proper use for a period of **1 Year** from the date of delivery, as noted on the returned warranty registration card, or, in the case of **Rental Fleet Machines, 180 Days** from the date of assignment to Rental Fleet. This warranty is non-transferable and is extended to machines purchased and entered into the normal service of surface preparation by a recognized professional or qualified contractor. Blastrac makes this warranty only to the buyer who purchases the products directly from Blastrac or its Authorized Distributor. This warranty does not include expendable parts such as, but not limited to, blades, blast wheels, wear plates, liners, seals, and electrical components. All purchased parts utilized in the manufacture will be honored to the original manufacturer's specified warranty.

If the buyer does not return the warranty card or register the product online at www.blastrac.com within 30 days after taking delivery of Blastrac Standard Equipment Products, the warranty period is limited to 6 months from the date of delivery noted on shipping receipt.

Hand Tool Products:

Blastrac warrants its BLASTRAC Hand Tool Products, including hand grinders and accessories, against defects in material and workmanship under normal and proper use for a period of **90 days** from the date of delivery or, in the case of Rental Fleet Machines, from the date of assignment to a Rental Fleet. Blastrac makes this warranty only to the buyer who purchases the products directly from Blastrac or its authorized distributor. This warranty does not include expendable parts such as blades.

If the buyer does not return the warranty card, or register online at www.blastrac.com within 15 days after taking delivery of Blastrac Hand Tool Products, the warranty period is limited to 30 days from the date of delivery noted on shipping receipt.

WARRANTY TERMS AND CONDITIONS:

1. Blastrac's obligation under this warranty is limited to the replacement or repair, at Blastrac's option, of products and does not include, labor, the cost of transportation, loss of operating time, or normal maintenance services.
2. This warranty does not apply to failure occurring as a result of abuse, misuse, negligence, corrosion, erosion, normal wear and tear, alterations or modifications made to products without the express written consent of Blastrac.
3. The buyer must submit all warranty claims no later than thirty (30) days after buyer becomes aware of the basis for any such claim, or should have become aware of the basis for any such claim in the exercise of reasonable diligence.

To return parts for warranty consideration, please call Blastrac Customer Service at **800-256-3440**. Your customer service representative will obtain the necessary information to complete the Blastrac Returned Merchandise Authorization (RMA) Form. Blastrac will then send the RMA form to the customer authorizing the return of the parts for warranty evaluation. The parts must be received within sixty (60) days following the RMA origination date or the warranty claim will be denied. Once the parts are received they will be evaluated for warranty.

If the customer cannot wait for the evaluation/replacement of the parts during this process, the customer must issue a new purchase order to Blastrac for the replacement parts before they can be shipped. Once the evaluation process is complete and parts are deemed a valid warranty claim, a credit will be issued against this invoice.

4. The buyer may not return Blastrac products without written authorization to do so through a Blastrac RMA.

5. Blastrac reserves the right to inspect and determine the scope of its warranty responsibilities for any returned Blastrac products.

6. Blastrac makes no warranty with respect to accessories it does not manufacture, including but not limited to, engines, motors, batteries, tires and all other parts. See component manufacture warranty.

7. Blastrac reserves the right to make product changes or improvements without prior notice and without undertaking any obligation for such changes or improvements on previously sold products.

8. The above warranty conditions can only be altered by Blastrac. Blastrac must confirm alterations in writing for each specific transaction.

9. Blastrac reserves the right to modify this warranty for used or demo products on an individual transaction basis. Blastrac will include warranty modifications on its invoices for used or demo products.

10. BLASTRAC DOES NOT AUTHORIZE ANY PERSON, REPRESENTATIVE, SERVICE OR SALES OUTLET TO MAKE ANY WARRANTY DIFFERENT FROM THIS PRODUCT WARRANTY.

11. EXCEPT FOR ITS PRODUCT REPAIR OR REPLACEMENT OBLGATIONS DESCRIBED IN THIS PRODUCT WARRANTY, UNDER NO CIRCUMSTANCES SHALL BLASTRAC BE LIABLE TO THE BUYER, OR ANY OTHER PERSON, FOR ANY DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE BLASTRAC PRODUCT, OR FOR ANY SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY CHARACTER, INCLUDING WITHOUT LIMITATIONS, DAMAGES FOR ANY LOSS OF GOODWILL, WORK STOPPAGE, OR ANY AND ALL OTHER COMMERCIAL DAMAGES OR LOSSES.

12. BLASTRAC MAKES NO OTHER PRODUCT WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



IMPORTANT!

TO THE DELIVERING DISTRIBUTOR OR END USER

To ensure the proper warranty coverage is extended to the owner of this machine, fill in the necessary information below **COMPLETELY** and **ACCURATELY** and retain for your records. **Go to www.blastrac.com and register online.** Click on the Register icon in the left column of the homepage, and fill out the product registration form with the same information that will be recorded here.

The warranty period will start upon the delivery date of the machine.

The distributor or the end user must provide the machine warranty information when the machine is delivered. Registration of the machine will extend the warranty period from the recorded delivery date entered with product registration. **Failure to comply will make any and all warranties on the equipment void after 6 months.**

OWNER/END USER'S REFERENCE INFORMATION

Delivery Date _____	Machine Model No. _____
Delivering Distributor's Name and Address _____	Machine Serial No. _____
_____	Modifications _____
_____	_____
_____	_____
_____	_____
_____	_____

Signature of Delivering Distributor's Representative

Blastrac is a registered trademark of Blastrac,NA
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Warranty Registration

IMPORTANT! To ensure that your Blastrac® machine is covered under warranty, please provide the information recorded here by registering online at blastrac.com, or complete this page and fax to 866-485-1046, or if you prefer, detach and mail to:

Blastrac, 13201 North Santa Fe Avenue, Oklahoma City, OK 73114-9901

(Please print legibly)

Company _____

Address _____

City, State, & Zip _____

Telephone No. _____ Contact Person _____

Date of Purchase _____ Date Received _____

Machine Model No. _____ Serial No. _____

Distributor Name _____

End User Name _____

End User E-mail _____